BFC2 808 .....



**Vishay BCcomponents** 

# Ø 7.5 mm Film Dielectric Trimmers



## FEATURES

- Housing diameter 7.5 mm
- For a basic grid of 2.54 mm (0.1") or 2.50 mm
- Top and bottom or top adjustment
- Vertical and horizontal versions
- · Round head
- · Mounting: radial
- Material categorization: for definitions of compliance please see <u>www.vishay.com/doc?99912</u>

#### **APPLICATIONS**

- Antennas
- Impedance matching circuits
- Medical
- RF
- For consumer and industrial equipment

QUICK REFERENCE DAT	ΓA			
Rated DC voltage		250 V <sub>DC</sub>		
Test DC voltage for 1 min		500 V <sub>DC</sub>		
Maximum contact resistance		10 mΩ		
Minimum insulation resistance		10 000 MΩ		
Category temperature range	PP	-40 °C to +70 °C		
Oategory temperature range	PE, PTFE, PET	-40 °C to +85 °C		
Climatic category (IEC 60068)	PP	40/070/21		
Climatic category (IEC 60066)	PE, PTFE, PET	40/085/21		
Minimum storage temperature		-55 °C		
Related specification		IEC 60418-1 and 4		
Effective angle of rotation		180° (rotation in 180° only, see "Life of trimmer")		
	C <sub>max.</sub> < 33 pF	1 mNm to 15 mNm		
Operating torque	$C_{max.} \ge 33 \text{ pF}$	1 mNm to 25 mNm		
Maximum axial thrust		2 N		
Capacitance range (Cmin. / Cmax.)		1.4 pF / 5.5 pF to 3 pF / 33 pF		
Life of trimmer		Maximum 10 cycles: rotation in 180° only (the electrical and mechanical performance is not guaranteed if rotated beyond 10 cycles)		
		Sampling and data evaluation for quality level in accordance with "MIL-STD-105D" and "IEC 60410":		
Quality level		< 0.15 % major defects < 0.65 % minor defects		
		Each capacitor is tested for minimum $C_{\text{max.}}$ and is also subjected to the full test voltage.		

1 For technical questions, contact: <u>dc-film@vishav.com</u> Pb-free



COMPLIANT



Stator

4

ØLE

R = Rotor, S = Stator

0.95 ± 0.2

0.15

1.15 max.

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Rotor (2 x)

8.6 max 7.6 ± 0.1

DETAIL Z

turned 90°

 $0.6 \pm 0.1$ 

Trimmers BFC2 808 ..... series, horizontal version

2 0.6

0

 $8.6 \pm 0.2$ 

5\_0

10 max.

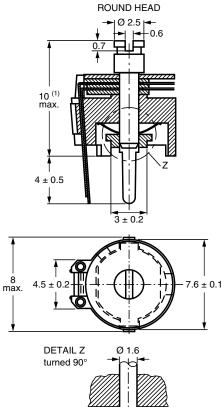
109

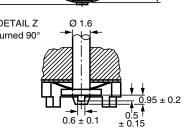
4 ± 0.5

## **DIMENSIONS** in millimeters

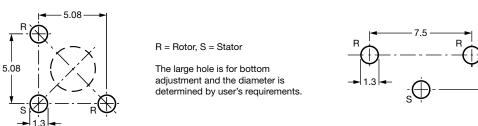
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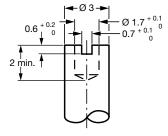
Trimmers BFC2 808 ..... series, vertical version



Hole pattern

#### ADJUSTMENT

For top adjustment a screwdriver or trimming key can be used; for bottom adjustment a key is required as shown below.



Bottom adjustment key

2

Document Number: 28527

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ORDERING INFORMATION							
C <sub>min.</sub> / C <sub>max.</sub>	CATALOG NUMBER BFC2 808						
	VERTICAL V	HORIZONTAL VERSION ROUND HEAD					
(pF)	ROUND						
	TOP AND BOTTOM ADJUSTMENT	TOP ADJUSTMENT ONLY	TOP AND BOTTOM ADJUSTMENT				
1.4 / 5.5	11558	00004	51558				
2/9	00018	-	-				
2/10	11109	00005	51109				
2/10	-	11004	-				
2 / 15	11159	-	-				
2/18	00016	-	-				
2.5 / 20	-	11006	-				
2.5 / 22	11229	00006	51229				
3 / 33	11339	-	-				

## MOUNTING

The trimmer can be mounted on printed-circuit boards with a grid of 2.50 mm or 2.54 mm and a minimum hole diameter of 1.25 mm.

### PACKAGING

Bulk packaged in cardboard boxes lined with expanded plastic. For smallest packaging quantity (SPQ) see "Electrical Data" table.

ELECTRICAL DATA											
GUARANTEED MAX. C <sub>min.</sub> / MIN. C <sub>max.</sub> AT 200 kHz (pF)	SPINDLE	SHAPE OF HEAD	ADJ. MODE	DIEL.	tan δ AT C <sub>max.</sub> x 10 <sup>-4</sup>		TEMP.	MIN. f <sub>res</sub>	COL.	0.00	CATALOG
					1 MHz	100 MHz	COEFF. (10 <sup>-6</sup> /K)	AT C <sub>max.</sub> (MHz)	OF BASE	SPQ	NUMBER BFC2
	Vertical	Round	Top + bottom	PE	≤ 10	≤ 25	-250 ± 350	850	Grey	1400	808 11558
1.4 / 5.5			Тор							1400	808 00004
	Horizontal	Round	Top + bottom							1200	808 51558
2/9	Vertical	Round	Top + bottom	PTFE	≤ 10	≤ 15	-150 ± 800	400	Yellow	1400	808 00018
	Vertical	ical Round	Top + bottom	PP	≤ 10	≤ 25	-250 ± 800	480	Yellow	1400	808 11109
2 / 10			Тор							1400	808 00005
	Horizontal	Round	Top + bottom							1200	808 51109
2 / 15	Vertical	Round	Top + bottom	PP	≤ 10	≤ 25	-250 ± 600	450	Blue	1400	808 11159
2 / 18	Vertical	Round	Top + bottom	PTFE	≤ 10	≤ 15	-250 ± 350	350	Green	1400	808 00016
2.5 / 20	Vertical	Round	Тор	PET	≤ <b>160</b>	-	0 ± 1100	250	Green	1000	808 11006
2.5 / 22	Vertical	Vertical Round	Top + bottom	PP	≤ 10	≤ 25	-200 ± 500	350	Green	1400	808 11229
			Тор							1400	808 00006
	Horizontal	Round	Top + bottom							1200	808 51229
3 / 33	Vertical	Round	Top + bottom	PP	≤ 10	-	-250 ± 350	300	Brown	1400	808 11339



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## **SOLDERING CONDITIONS**

For general soldering conditions and wave soldering profile, we refer to the application note "Soldering Guidelines for Film Capacitors": <u>www.vishay.com/doc?28171</u>

IEC IEC 60068 60418-1 TEST CLAUSE METHOD		TEST	PROCEDURE	REQUIREMENTS		
4.2		Method of mounting	Method A			
14		Capacitance drift	After TC measurement	$\begin{array}{l} \Delta C/C: \leq 1 \ \% \ for \ C_{max.} < 40 \ pF; \\ \Delta C/C: \leq 2.5 \ \% \ for \ C_{max.} \geq 40 \ pF \end{array}$		
19		Thrust	Axial thrust of 2 N	$\Delta$ C/C: $\leq$ 0.3 %		
21		Robustness of terminations:				
21.1	Ua	Tensile	1 N	No damage		
21.2	Ub	Bending	1 cycle	No damage		
22	Na	Rapid change of temperature	1 cycle; 0.5 h at lower and 0.5 h at upper category temperature	ΔC/C: ≤ 2 %		
23	Т	Soldering:				
	Та	Solderability	Solder bath immersion 3 mm; 235 °C; 2 s	Good wetting, no mechanical damage		
	Tb	Resistance to heat	Solder bath: 260 °C; 10 s	No mechanical damage		
24	Eb	Impact bump	4000 ± 10 bumps; 40 g; 6 ms	$\Delta$ C/C: $\leq$ 0.6 %; no mechanical damage		
25	Fc	Vibration	Frequency 10 Hz to 55 Hz; amplitude 0.35 mm; 1.5 h	$\Delta$ C/C: $\leq$ 0.6 %; no mechanical damage		
26		Climatic sequence:		ΔC/C: ≤ 4 %		
26.1	В	Dry heat	16 h at upper category temperature	$\begin{array}{l} \mbox{tan } \delta : \le 10 \ \mbox{x} \ 10^{-4} \ \mbox{for } C_{max.} < 27 \ \mbox{pF}; \\ \mbox{tan } \delta : \le 70 \ \mbox{x} \ 10^{-4} \ \mbox{for } C_{max.} \ge 27 \ \mbox{pF}; \\ \mbox{tan } \delta : \le 80 \ \mbox{x} \ 10^{-4} \ \mbox{for } C_{max.} \ge 40 \ \mbox{pF} \\ \mbox{R}_{ins.} : \ge 10 \ \mbox{000 } M\Omega; \end{array}$		
				rotor contact R: $\leq 10 \text{ m}\Omega$		
26.2	D	Damp heat accelerated, first cycle	1 cycle; 24 h; +40 °C; 95 % to 100 % RH	Voltage proof: 500 V for 1 min		
26.3	Aa	Cold	16 h; -40 °C	Visual examination: no mechanical damage		
26.5		Damp heat accelerated, remaining cycles	1 cycle; 24 h; +40 °C; 95 % to 100 % RH	Operating torque: 1 mNm to 15 mNm for $C_{max.}$ < 33 pF 1 mNm to 25 mNm for $C_{max.}$ ≥ 33 pF		



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TEST PR	TEST PROCEDURES AND REQUIREMENTS							
IEC 60418-1 CLAUSE	IEC 60068 TEST METHOD	TEST	PROCEDURE	REQUIREMENTS				
27	Ca	Damp heat steady state	21 days; +40 °C; 90 % to 95 % RH	$\begin{split} &\Delta C/C:\leq 5~\%\\ &\tan~\delta:\leq 30~\times~10^{-4}~for~C_{max.}<27~pF;\\ &\tan~\delta:\leq 70~\times~10^{-4}~for~C_{max.}\geq 27~pF;\\ &\tan~\delta:\leq 80~\times~10^{-4}~for~C_{max.}\geq 40~pF\\ &R_{ins.}:\geq 10~000~M\Omega;\\ &rotor~contact~R:\leq 10~m\Omega\\ &Voltage~proof:\\ &500~V~for~1~min\\ &Visual~examination:\\ &no~mechanical~damage\\ &Operating~torque:\\ &1~mNm~to~15~mNm~for~C_{max.}<33~pF;\\ &1~mNm~to~25~mNm~for~C_{max.}\geq 33~pF \end{split}$				
29		Mechanical endurance	10 cycles Maximum 10 cycles: rotation in 180° only (the electrical and mechanical performance is not guaranteed if rotated beyond 10 cycles)	$\begin{array}{l} \Delta C/C: \leq 1.5 \ \% \\ \Delta C/C \ after \ axial \ thrust: \leq 0.3 \ \%; \\ rotor \ contact \ R: \leq 10 \ m\Omega \\ \end{array}$ $\begin{array}{l} Voltage \ proof: \\ 500 \ V \ for \ 1 \ min \\ Visual \ examination: \\ no \ mechanical \ damage \\ \end{array}$ $\begin{array}{l} Operating \ torque: \\ 1 \ mNm \ to \ 15 \ mNm \ for \ C_{max.} < 33 \ pF; \\ 1 \ mNm \ to \ 25 \ mNm \ for \ C_{max.} \geq 33 \ pF \end{array}$				



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