

# **DATA SHEET**

**CURRENT SENSOR - LOW TCR** 

PA0402 series

5%, 1% sizes 0402

RoHS compliant & Halogen free



YAGEO Phícomp



#### SCOPE

This specification describes PA0402 series current sensor - low TCR with lead-free terminations metal substrate.

#### **APPLICATIONS**

- · Consumer goods
- Computer
- Telecom / Datacom
- · Industrial / Power supply
- Alternative Energy
- · Car electronics

# **FEATURES**

- · Halogen-free Epoxy
- · RoHS compliant
- Reduce environmentally hazardous wastes
- High component and equipment reliability
- Non-forbidden materials used in products/production
- Low resistances applied to current sensing
- Moisture sensitivity level: MSL I

#### ORDERING INFORMATION - GLOBAL PART NUMBER

Global part numbers are identified by the series, size, tolerance, packing type, temperature coefficient, taping reel and resistance value.

# **GLOBAL PART NUMBER**

PA XXXX X X X XX XX XXX L
(1) (2) (3) (4) (5) (6) (7)

(I) SIZE

0402

(2) TOLERANCE

 $F = \pm 1\%$ 

 $| = \pm 5\%$ 

(3) PACKAGING TYPE

R = Paper taping reel

# (4) TEMPERATURE COEFFICIENT OF RESISTANCE

 $J = \pm 350 \text{ ppm/°C}$ 

 $L = \pm 150$ ppm/°C

(5) TAPING REEL

07 / 7W / 7T / 47 = 7 inch dia. Reel and specific rated power

Detailed power rating are shown in the Table 2.

(6) RESISTANCE VALUE

2.5 m $\Omega$  to 20 m $\Omega$ 

(7) DEFAULT CODE

Letter L is the system default code for ordering only. (Note)

number	giodai part
Resistance code rule	Example
	$2U5 = 2.5 \text{m}\Omega$
0RXXX	$0R001 = 1 \text{ m}\Omega$
$(2.5 \text{ to } 50 \text{ m}\Omega)$	$0R02 = 20 \text{ m}\Omega$

#### ORDERING EXAMPLE

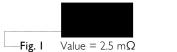
The ordering code for a PA0402 0.25W chip resistor, TC350 value  $0.0025\Omega$  (2.5mR) with  $\pm 1\%$  tolerance, supplied in 7-inch tape reel with 10Kpcs quantify is: PA0402FRJ472U5L

#### NOTE

I. All our RChip products are RoHS compliant. "LFP" of the internal 2D reel label mentions "Lead-Free Process"

# **MARKING**

# PA0402



No Marking

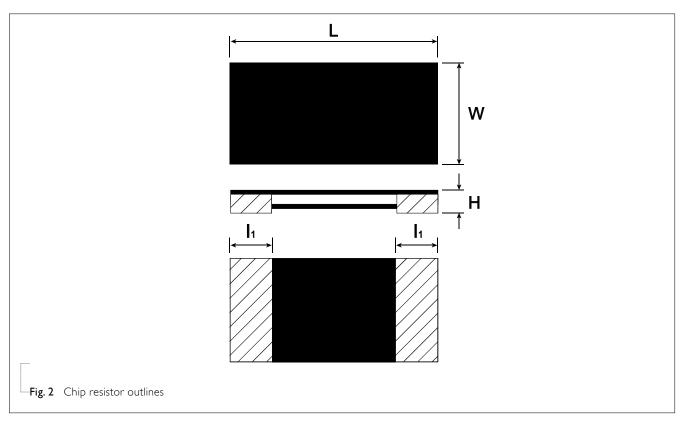
# CONSTRUCTION

The resistors are constructed using outstanding TCR level material, which makes Yageo PA resistors excellent for current sensing application in battery charger circuit & DC-DC converter.

The composition of the resistive material is adjusted to give the approximate required resistance and is covered with a protective coating. Marking is printed on the top side of the resistor.

Finally, the three external terminations (Cu / Ni / matte Tin) are added, as shown in Fig. 2.

# **Outlines**



# **DIMENSION**

Table I For outlines, please refer to Fig. 4

TYPE	resistance range	POWER RATING	L (mm)	W (mm)	H (mm)	I <sub>I</sub> (mm)
	2.5m <b>Ω</b>	1/16 W	1.00±0.10	0.55±0.10	0.30±0.10	0.25±0.10
PA0402	$5m\Omega \le R \le 10m\Omega$	1/8 W	1.00±0.10	0.55±0.10	Max. 0.40	0.25±0.10
	$12m\Omega \le R \le 20m\Omega$	1/6 W 1/4 W	1.00±0.10	0.55±0.10	Max. 0.40	0.25±0.10

#### Note:

- 1. For relevant physical dimensions, please refer to construction outlines.
- 2. Please contact with sales offices, distributors and representatives in your region before ordering.

# **ELECTRICAL CHARACTERISTICS**

Table 2

SERIES	SIZE	IZE POWER RATING		POWER RATING		POWER RATING		TOLERANCE	RESISTANCE	TEMPERATURE COEFFICIENT
		07	7W	7T	47		RANGE	OF RESISTANCE		
PA	0402	1/16W	1/8W	1/6W	1/4 W	±1%,±5%	$2.5 \text{m}\Omega$ $5 \text{m}\Omega \leq R \leq 20 \text{m}\Omega$	±350 ppm/°C ±150 ppm/°C		

Note: Please contact with sales offices, distributors and representatives in your region before ordering.

# **FUNCTIONAL DESCRIPTION**

#### **OPERATING TEMPERATURE RANGE**

PA0402 Range: -55°C to +125°C

# **POWER RATING**

Standard rated power at 70°C:

For detail power value, please refer to Table 2.

#### **RATED VOLTAGE**

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

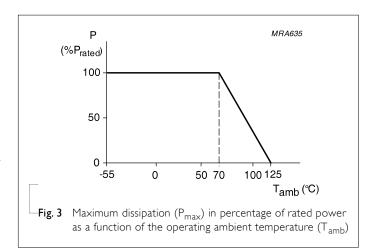
$$V = \sqrt{(PxR)}$$

Where

V = Continuous rated DC or AC (rms) working voltage (V)

P = Rated power (W)

 $R = Resistance value (\Omega)$ 



# **Chip Resistor Surface Mount**

РА

SERIES

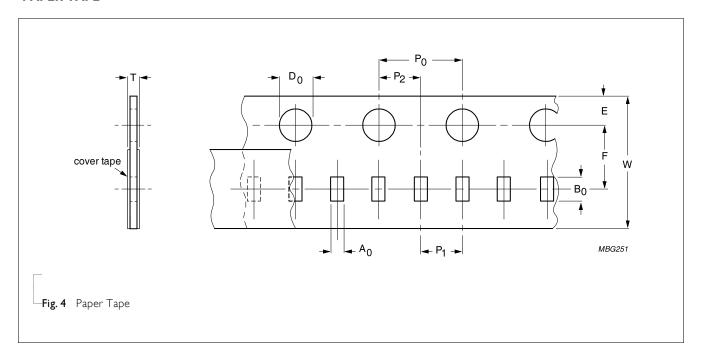
0402

# PACKING STYLE AND PACKAGING QUANTITY

Table 3 Packing style and packaging quantity

PACKING STYLE	REEL DIMENSION	PA0402
Paper taping reel (R)	7" (178 mm)	10,000

# **PAPER TAPE**



\_\_\_\_\_Table 4 Dimensions of paper tape for relevant chip resistors size

SIZE	SYMBOL										Unit: mm
	$A_0$	B <sub>0</sub>	W	E	F	P <sub>0</sub>	Pı	$P_2$	$\emptyset D_0$	ØDı	Т
PA0402	0.59±0.10	1.10±0.10	8.00±0.10	1.75±0.10	3.50±0.10	4.00±0.10	4.00±0.10	2.00±0.10	1.55±0.05	1.50±0.10	0.48±0.03

#### **REEL SPECIFICATION**

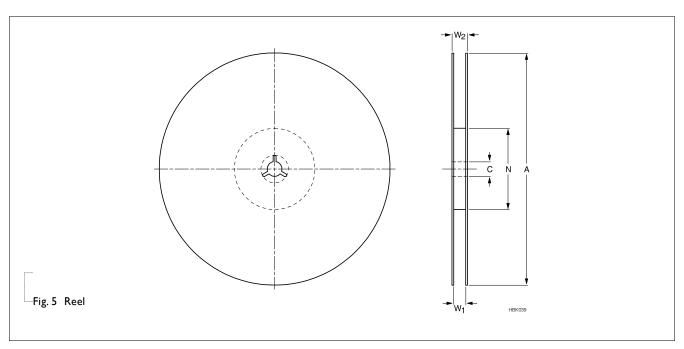
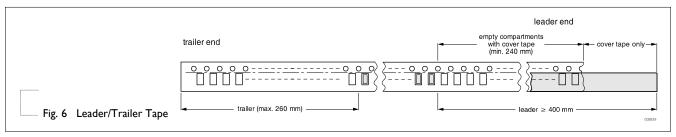


Table 5 Dimensions of reel specification for relevant chip resistors size

	QUANTITY _	REEL SIZE	SYMBOL					Unit: mm
SIZE	PER REEL	8 mm TAPE WIDE	Α	N	С	D	Wı	W <sub>2 MAX.</sub>
PA0402	10,000	7" (Ø178 mm)	178.0±1.0	60.0+1/-0	13.50±0.5	21.0±0.8	9.0±0.5	12.0±0.2

# **LEADER/TRAILER TAPE SPECIFICATION**

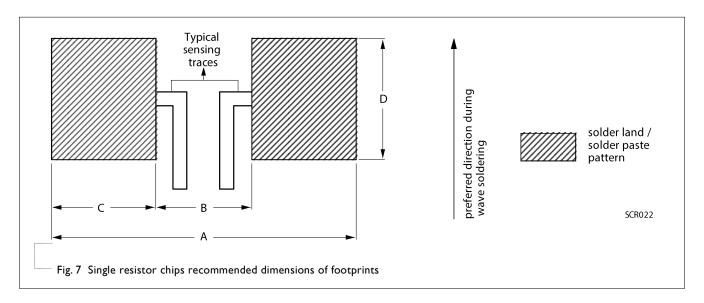


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# FOOTPRINT AND SOLDERING PROFILES

For recommended soldering profiles, please refer to data sheet "Chip resistors mounting".

# **FOOTPRINT**



**Table 6** Footprint dimensions

	RESISTANCE				Unit: mm
SIZE	RANGE	Α	В	С	D
PA0402	$2.5 \text{m}\Omega$ $5 \text{m}\Omega \le R \le 20 \text{m}\Omega$	2.0	0.4	0.8	0.6

SERIES

# 8 9

# TESTS AND REQUIREMENTS

Table 8 Test condition, procedure and requirements

TEST	TEST METHOD	PROCEDURE	REQUIREMENT
Short time overload	IEC60115-1 4.13	2.5 times of rated power for 5 seconds at room temperature	$\pm$ (1%+0.0005 <b>Ω</b> ) No visible damage
High Temperature Exposure	MIL-STD-202-Method 108	I,000 hours at maximum operating temperature depending on specification, unpowered	±(1.0%+0.0005Ω)
		No direct impingement of forced air to the parts Tolerances: I25±5°C	
Moisture Resistance	MIL-STD-202-Method 106	Each temperature / humidity cycle is defined at 8 hours (method 106F), 3 cycles / 24 hours for 10d with 25°C / 65°C 95% R.H, without steps 7a & 7b, unpowered	±(0.5%+0.0005 <b>Ω</b> )
Operational Life/	MIL-STD-202 Method 108	1,000 hours at 70±2°C applied RCWV	±(1.0%+0.0005 <b>Ω</b> )
Endurance	IEC 60115-1 4.25.1	1.5 hours on, 0.5 hour off, still air required	
Resistance to	MIL-STD-202-method 210	Condition B, no pre-heat of samples	$\pm (0.5\% + 0.0005\Omega)$
Soldering Heat		Leadfree solder, 260°C, 10 seconds immersion time	No visible damage
		Procedure 2 for SMD: devices fluxed and cleaned with isopropanol	
Thermal Shock	MIL-STD-202 Method 107	-55/+125°C, Number of cycles is 300.	±(1%+0.0005 <b>Ω</b> )
		Devices mounted.	No visible damage
		Maximum transfer time is 20 seconds.	
		Dwell time is 15 minutes. Air -Air	
Solderability	J-STD-002 test B	Electrical Test not required	Well tinned
- Wetting		Magnification 50X	(>95% covered)
		SMD conditions:	No visible damage
		Ist step : method B, aging 4 hours at 155°C dry heat	
		2nd step : leadfree solder bath at 245±3 °C	
		Dipping time: 3± 0.5 seconds	
Board Flex / Bending	IEC 60115-1 4.33	Chips mounted on a 90mm glass epoxy resin PCB (FR4), Bending for 0402=2 mm	$\pm (1.0\% + 0.0005 \Omega)$
		Holding time: Min.60 seconds	



Chip Resistor Surface Mount PA SERIES 0402

REVISION HISTORY

REVISION DATE CHANGE NOTIFICATION DESCRIPTION

Version 0 Mar. 23, 2017 - New datasheet for automotive grade current sensor –PA0402 series.

<sup>&</sup>quot;Yageo reserves all the rights for revising the content of this datasheet without further notification, as long as the products itself are unchanged. Any product change will be announced by PCN."